

魔力娃口算题 20以内的进位加法



扫描二维码，看答案

姓名 _____ 日期 _____ 成绩 _____ 用时 _____

- | | | |
|-----------------|-----------------|-----------------|
| (1) $7 + 7 =$ | (2) $6 + 4 =$ | (3) $19 + 1 =$ |
| (4) $5 + 9 =$ | (5) $3 + 9 =$ | (6) $8 + 8 =$ |
| (7) $7 + 7 =$ | (8) $6 + 8 =$ | (9) $6 + 7 =$ |
| (10) $2 + 18 =$ | (11) $6 + 9 =$ | (12) $8 + 8 =$ |
| (13) $9 + 7 =$ | (14) $8 + 5 =$ | (15) $1 + 19 =$ |
| (16) $5 + 6 =$ | (17) $1 + 9 =$ | (18) $19 + 1 =$ |
| (19) $9 + 1 =$ | (20) $3 + 17 =$ | (21) $6 + 6 =$ |
| (22) $9 + 8 =$ | (23) $5 + 5 =$ | (24) $9 + 5 =$ |
| (25) $5 + 6 =$ | (26) $6 + 4 =$ | (27) $3 + 17 =$ |
| (28) $1 + 9 =$ | (29) $9 + 7 =$ | (30) $6 + 14 =$ |
| (31) $9 + 5 =$ | (32) $7 + 6 =$ | (33) $6 + 14 =$ |
| (34) $6 + 9 =$ | (35) $9 + 1 =$ | (36) $17 + 3 =$ |
| (37) $19 + 1 =$ | (38) $8 + 4 =$ | (39) $2 + 9 =$ |
| (40) $4 + 16 =$ | (41) $11 + 9 =$ | (42) $5 + 7 =$ |
| (43) $2 + 8 =$ | (44) $4 + 16 =$ | (45) $9 + 4 =$ |
| (46) $8 + 7 =$ | (47) $7 + 7 =$ | (48) $9 + 1 =$ |
| (49) $2 + 9 =$ | (50) $4 + 6 =$ | (51) $5 + 15 =$ |
| (52) $9 + 5 =$ | (53) $13 + 7 =$ | (54) $16 + 4 =$ |
| (55) $9 + 1 =$ | (56) $12 + 8 =$ | (57) $7 + 13 =$ |
| (58) $7 + 8 =$ | (59) $4 + 9 =$ | (60) $6 + 5 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $9 + 8 =$ | (2) $7 + 7 =$ | (3) $9 + 11 =$ |
| (4) $6 + 5 =$ | (5) $8 + 5 =$ | (6) $2 + 8 =$ |
| (7) $2 + 8 =$ | (8) $6 + 4 =$ | (9) $7 + 9 =$ |
| (10) $6 + 5 =$ | (11) $4 + 8 =$ | (12) $8 + 9 =$ |
| (13) $16 + 4 =$ | (14) $4 + 6 =$ | (15) $8 + 4 =$ |
| (16) $15 + 5 =$ | (17) $7 + 3 =$ | (18) $16 + 4 =$ |
| (19) $8 + 2 =$ | (20) $11 + 9 =$ | (21) $12 + 8 =$ |
| (22) $7 + 5 =$ | (23) $7 + 3 =$ | (24) $12 + 8 =$ |
| (25) $9 + 5 =$ | (26) $9 + 2 =$ | (27) $9 + 8 =$ |
| (28) $15 + 5 =$ | (29) $5 + 15 =$ | (30) $5 + 6 =$ |
| (31) $7 + 6 =$ | (32) $6 + 14 =$ | (33) $4 + 8 =$ |
| (34) $3 + 7 =$ | (35) $7 + 6 =$ | (36) $6 + 4 =$ |
| (37) $7 + 13 =$ | (38) $5 + 9 =$ | (39) $8 + 6 =$ |
| (40) $9 + 7 =$ | (41) $11 + 9 =$ | (42) $7 + 7 =$ |
| (43) $8 + 3 =$ | (44) $6 + 6 =$ | (45) $12 + 8 =$ |
| (46) $9 + 5 =$ | (47) $9 + 4 =$ | (48) $9 + 11 =$ |
| (49) $7 + 3 =$ | (50) $5 + 9 =$ | (51) $7 + 7 =$ |
| (52) $8 + 5 =$ | (53) $7 + 8 =$ | (54) $6 + 4 =$ |
| (55) $8 + 7 =$ | (56) $9 + 1 =$ | (57) $12 + 8 =$ |
| (58) $3 + 7 =$ | (59) $9 + 5 =$ | (60) $3 + 7 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $5 + 9 =$ | (2) $7 + 5 =$ | (3) $13 + 7 =$ |
| (4) $2 + 8 =$ | (5) $7 + 3 =$ | (6) $9 + 4 =$ |
| (7) $7 + 13 =$ | (8) $9 + 3 =$ | (9) $5 + 15 =$ |
| (10) $6 + 7 =$ | (11) $17 + 3 =$ | (12) $3 + 8 =$ |
| (13) $7 + 9 =$ | (14) $6 + 8 =$ | (15) $5 + 5 =$ |
| (16) $7 + 4 =$ | (17) $14 + 6 =$ | (18) $9 + 4 =$ |
| (19) $5 + 6 =$ | (20) $8 + 4 =$ | (21) $5 + 5 =$ |
| (22) $9 + 1 =$ | (23) $9 + 11 =$ | (24) $3 + 7 =$ |
| (25) $3 + 17 =$ | (26) $6 + 6 =$ | (27) $8 + 6 =$ |
| (28) $9 + 1 =$ | (29) $7 + 5 =$ | (30) $15 + 5 =$ |
| (31) $9 + 11 =$ | (32) $7 + 8 =$ | (33) $17 + 3 =$ |
| (34) $7 + 9 =$ | (35) $1 + 19 =$ | (36) $6 + 8 =$ |
| (37) $3 + 17 =$ | (38) $8 + 3 =$ | (39) $9 + 2 =$ |
| (40) $4 + 9 =$ | (41) $8 + 4 =$ | (42) $8 + 2 =$ |
| (43) $3 + 17 =$ | (44) $9 + 4 =$ | (45) $9 + 2 =$ |
| (46) $18 + 2 =$ | (47) $8 + 5 =$ | (48) $7 + 7 =$ |
| (49) $6 + 9 =$ | (50) $9 + 9 =$ | (51) $4 + 9 =$ |
| (52) $5 + 9 =$ | (53) $8 + 8 =$ | (54) $6 + 5 =$ |
| (55) $7 + 5 =$ | (56) $8 + 12 =$ | (57) $9 + 3 =$ |
| (58) $9 + 2 =$ | (59) $6 + 6 =$ | (60) $2 + 9 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $5 + 8 =$ | (2) $7 + 3 =$ | (3) $6 + 14 =$ |
| (4) $6 + 5 =$ | (5) $2 + 9 =$ | (6) $13 + 7 =$ |
| (7) $5 + 9 =$ | (8) $8 + 8 =$ | (9) $16 + 4 =$ |
| (10) $8 + 3 =$ | (11) $6 + 5 =$ | (12) $6 + 4 =$ |
| (13) $5 + 15 =$ | (14) $3 + 8 =$ | (15) $6 + 4 =$ |
| (16) $4 + 8 =$ | (17) $5 + 8 =$ | (18) $12 + 8 =$ |
| (19) $6 + 6 =$ | (20) $3 + 7 =$ | (21) $4 + 16 =$ |
| (22) $8 + 9 =$ | (23) $2 + 18 =$ | (24) $16 + 4 =$ |
| (25) $4 + 16 =$ | (26) $8 + 8 =$ | (27) $9 + 8 =$ |
| (28) $6 + 14 =$ | (29) $7 + 6 =$ | (30) $7 + 4 =$ |
| (31) $3 + 7 =$ | (32) $17 + 3 =$ | (33) $1 + 9 =$ |
| (34) $11 + 9 =$ | (35) $6 + 8 =$ | (36) $7 + 13 =$ |
| (37) $19 + 1 =$ | (38) $9 + 6 =$ | (39) $8 + 12 =$ |
| (40) $9 + 8 =$ | (41) $5 + 15 =$ | (42) $7 + 7 =$ |
| (43) $18 + 2 =$ | (44) $8 + 2 =$ | (45) $6 + 5 =$ |
| (46) $17 + 3 =$ | (47) $8 + 4 =$ | (48) $18 + 2 =$ |
| (49) $8 + 12 =$ | (50) $7 + 8 =$ | (51) $7 + 7 =$ |
| (52) $5 + 7 =$ | (53) $9 + 4 =$ | (54) $7 + 5 =$ |
| (55) $4 + 7 =$ | (56) $18 + 2 =$ | (57) $6 + 4 =$ |
| (58) $1 + 19 =$ | (59) $7 + 8 =$ | (60) $2 + 9 =$ |

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扫描二维码，看答案

姓名 _____ 日期 _____ 成绩 _____ 用时 _____

- | | | |
|-----------------|-----------------|-----------------|
| (1) $9 + 5 =$ | (2) $5 + 7 =$ | (3) $5 + 9 =$ |
| (4) $8 + 2 =$ | (5) $5 + 15 =$ | (6) $1 + 19 =$ |
| (7) $8 + 8 =$ | (8) $8 + 5 =$ | (9) $9 + 1 =$ |
| (10) $7 + 3 =$ | (11) $4 + 9 =$ | (12) $7 + 13 =$ |
| (13) $6 + 5 =$ | (14) $6 + 4 =$ | (15) $17 + 3 =$ |
| (16) $3 + 7 =$ | (17) $8 + 4 =$ | (18) $3 + 8 =$ |
| (19) $15 + 5 =$ | (20) $6 + 5 =$ | (21) $6 + 5 =$ |
| (22) $6 + 7 =$ | (23) $8 + 3 =$ | (24) $4 + 8 =$ |
| (25) $9 + 7 =$ | (26) $12 + 8 =$ | (27) $6 + 4 =$ |
| (28) $3 + 7 =$ | (29) $8 + 2 =$ | (30) $13 + 7 =$ |
| (31) $7 + 13 =$ | (32) $15 + 5 =$ | (33) $17 + 3 =$ |
| (34) $9 + 6 =$ | (35) $4 + 9 =$ | (36) $5 + 7 =$ |
| (37) $4 + 16 =$ | (38) $5 + 7 =$ | (39) $8 + 12 =$ |
| (40) $4 + 8 =$ | (41) $8 + 8 =$ | (42) $18 + 2 =$ |
| (43) $8 + 5 =$ | (44) $13 + 7 =$ | (45) $5 + 5 =$ |
| (46) $13 + 7 =$ | (47) $16 + 4 =$ | (48) $6 + 7 =$ |
| (49) $3 + 17 =$ | (50) $2 + 18 =$ | (51) $5 + 8 =$ |
| (52) $6 + 5 =$ | (53) $3 + 8 =$ | (54) $15 + 5 =$ |
| (55) $2 + 9 =$ | (56) $7 + 5 =$ | (57) $9 + 1 =$ |
| (58) $8 + 8 =$ | (59) $7 + 8 =$ | (60) $7 + 3 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $15 + 5 =$ | (2) $1 + 9 =$ | (3) $14 + 6 =$ |
| (4) $11 + 9 =$ | (5) $5 + 7 =$ | (6) $6 + 7 =$ |
| (7) $3 + 9 =$ | (8) $1 + 9 =$ | (9) $9 + 6 =$ |
| (10) $7 + 5 =$ | (11) $4 + 9 =$ | (12) $4 + 8 =$ |
| (13) $8 + 4 =$ | (14) $9 + 7 =$ | (15) $15 + 5 =$ |
| (16) $8 + 2 =$ | (17) $9 + 11 =$ | (18) $9 + 1 =$ |
| (19) $5 + 5 =$ | (20) $5 + 5 =$ | (21) $5 + 7 =$ |
| (22) $9 + 1 =$ | (23) $9 + 4 =$ | (24) $11 + 9 =$ |
| (25) $4 + 6 =$ | (26) $5 + 6 =$ | (27) $8 + 3 =$ |
| (28) $9 + 11 =$ | (29) $9 + 6 =$ | (30) $4 + 6 =$ |
| (31) $4 + 6 =$ | (32) $5 + 15 =$ | (33) $7 + 8 =$ |
| (34) $9 + 6 =$ | (35) $4 + 9 =$ | (36) $12 + 8 =$ |
| (37) $9 + 6 =$ | (38) $8 + 6 =$ | (39) $11 + 9 =$ |
| (40) $9 + 3 =$ | (41) $6 + 6 =$ | (42) $8 + 6 =$ |
| (43) $1 + 19 =$ | (44) $2 + 8 =$ | (45) $5 + 7 =$ |
| (46) $2 + 8 =$ | (47) $8 + 4 =$ | (48) $8 + 3 =$ |
| (49) $8 + 12 =$ | (50) $1 + 19 =$ | (51) $8 + 2 =$ |
| (52) $9 + 5 =$ | (53) $17 + 3 =$ | (54) $1 + 9 =$ |
| (55) $4 + 8 =$ | (56) $9 + 7 =$ | (57) $15 + 5 =$ |
| (58) $8 + 2 =$ | (59) $11 + 9 =$ | (60) $13 + 7 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $4 + 8 =$ | (2) $8 + 3 =$ | (3) $7 + 13 =$ |
| (4) $8 + 3 =$ | (5) $9 + 6 =$ | (6) $4 + 8 =$ |
| (7) $9 + 4 =$ | (8) $9 + 7 =$ | (9) $8 + 3 =$ |
| (10) $6 + 9 =$ | (11) $8 + 6 =$ | (12) $4 + 9 =$ |
| (13) $12 + 8 =$ | (14) $8 + 4 =$ | (15) $7 + 9 =$ |
| (16) $7 + 5 =$ | (17) $6 + 6 =$ | (18) $9 + 9 =$ |
| (19) $15 + 5 =$ | (20) $7 + 9 =$ | (21) $9 + 3 =$ |
| (22) $9 + 4 =$ | (23) $8 + 5 =$ | (24) $9 + 3 =$ |
| (25) $6 + 5 =$ | (26) $8 + 7 =$ | (27) $4 + 16 =$ |
| (28) $9 + 1 =$ | (29) $7 + 5 =$ | (30) $9 + 7 =$ |
| (31) $3 + 17 =$ | (32) $4 + 6 =$ | (33) $6 + 8 =$ |
| (34) $9 + 4 =$ | (35) $8 + 8 =$ | (36) $9 + 2 =$ |
| (37) $6 + 6 =$ | (38) $9 + 6 =$ | (39) $9 + 11 =$ |
| (40) $6 + 14 =$ | (41) $6 + 14 =$ | (42) $4 + 7 =$ |
| (43) $8 + 4 =$ | (44) $5 + 15 =$ | (45) $8 + 2 =$ |
| (46) $9 + 5 =$ | (47) $6 + 8 =$ | (48) $9 + 11 =$ |
| (49) $7 + 5 =$ | (50) $7 + 6 =$ | (51) $3 + 7 =$ |
| (52) $5 + 8 =$ | (53) $15 + 5 =$ | (54) $8 + 2 =$ |
| (55) $6 + 9 =$ | (56) $5 + 15 =$ | (57) $7 + 8 =$ |
| (58) $7 + 4 =$ | (59) $8 + 4 =$ | (60) $8 + 2 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $7 + 9 =$ | (2) $4 + 6 =$ | (3) $9 + 2 =$ |
| (4) $4 + 8 =$ | (5) $8 + 12 =$ | (6) $6 + 14 =$ |
| (7) $5 + 7 =$ | (8) $4 + 9 =$ | (9) $6 + 5 =$ |
| (10) $6 + 4 =$ | (11) $2 + 8 =$ | (12) $2 + 9 =$ |
| (13) $8 + 9 =$ | (14) $1 + 9 =$ | (15) $4 + 16 =$ |
| (16) $19 + 1 =$ | (17) $18 + 2 =$ | (18) $8 + 3 =$ |
| (19) $7 + 6 =$ | (20) $6 + 4 =$ | (21) $6 + 8 =$ |
| (22) $13 + 7 =$ | (23) $4 + 6 =$ | (24) $3 + 7 =$ |
| (25) $9 + 7 =$ | (26) $6 + 8 =$ | (27) $8 + 9 =$ |
| (28) $6 + 6 =$ | (29) $7 + 3 =$ | (30) $9 + 4 =$ |
| (31) $9 + 7 =$ | (32) $4 + 9 =$ | (33) $7 + 5 =$ |
| (34) $4 + 16 =$ | (35) $9 + 9 =$ | (36) $8 + 3 =$ |
| (37) $7 + 7 =$ | (38) $9 + 7 =$ | (39) $13 + 7 =$ |
| (40) $17 + 3 =$ | (41) $9 + 2 =$ | (42) $8 + 2 =$ |
| (43) $13 + 7 =$ | (44) $8 + 2 =$ | (45) $8 + 8 =$ |
| (46) $9 + 7 =$ | (47) $7 + 13 =$ | (48) $8 + 6 =$ |
| (49) $9 + 5 =$ | (50) $9 + 11 =$ | (51) $5 + 9 =$ |
| (52) $9 + 4 =$ | (53) $6 + 7 =$ | (54) $13 + 7 =$ |
| (55) $5 + 6 =$ | (56) $1 + 19 =$ | (57) $5 + 15 =$ |
| (58) $16 + 4 =$ | (59) $11 + 9 =$ | (60) $6 + 4 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $18 + 2 =$ | (2) $3 + 9 =$ | (3) $2 + 8 =$ |
| (4) $8 + 8 =$ | (5) $3 + 7 =$ | (6) $9 + 3 =$ |
| (7) $8 + 7 =$ | (8) $8 + 7 =$ | (9) $8 + 6 =$ |
| (10) $7 + 9 =$ | (11) $12 + 8 =$ | (12) $5 + 6 =$ |
| (13) $19 + 1 =$ | (14) $3 + 17 =$ | (15) $4 + 6 =$ |
| (16) $8 + 5 =$ | (17) $9 + 9 =$ | (18) $9 + 5 =$ |
| (19) $18 + 2 =$ | (20) $9 + 1 =$ | (21) $13 + 7 =$ |
| (22) $6 + 5 =$ | (23) $9 + 3 =$ | (24) $18 + 2 =$ |
| (25) $1 + 19 =$ | (26) $8 + 12 =$ | (27) $9 + 4 =$ |
| (28) $6 + 5 =$ | (29) $13 + 7 =$ | (30) $5 + 8 =$ |
| (31) $3 + 17 =$ | (32) $4 + 16 =$ | (33) $7 + 5 =$ |
| (34) $4 + 6 =$ | (35) $17 + 3 =$ | (36) $3 + 8 =$ |
| (37) $6 + 8 =$ | (38) $5 + 5 =$ | (39) $4 + 9 =$ |
| (40) $2 + 8 =$ | (41) $4 + 9 =$ | (42) $3 + 9 =$ |
| (43) $7 + 8 =$ | (44) $7 + 13 =$ | (45) $8 + 4 =$ |
| (46) $9 + 3 =$ | (47) $3 + 9 =$ | (48) $4 + 7 =$ |
| (49) $7 + 8 =$ | (50) $8 + 9 =$ | (51) $4 + 16 =$ |
| (52) $9 + 4 =$ | (53) $6 + 4 =$ | (54) $8 + 12 =$ |
| (55) $5 + 9 =$ | (56) $3 + 8 =$ | (57) $9 + 3 =$ |
| (58) $5 + 9 =$ | (59) $9 + 3 =$ | (60) $4 + 16 =$ |

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- | | | |
|-----------------|-----------------|-----------------|
| (1) $3 + 9 =$ | (2) $6 + 5 =$ | (3) $15 + 5 =$ |
| (4) $5 + 6 =$ | (5) $5 + 6 =$ | (6) $8 + 6 =$ |
| (7) $15 + 5 =$ | (8) $4 + 16 =$ | (9) $7 + 7 =$ |
| (10) $5 + 7 =$ | (11) $7 + 4 =$ | (12) $6 + 8 =$ |
| (13) $6 + 9 =$ | (14) $7 + 6 =$ | (15) $2 + 9 =$ |
| (16) $9 + 7 =$ | (17) $9 + 2 =$ | (18) $9 + 3 =$ |
| (19) $8 + 9 =$ | (20) $5 + 8 =$ | (21) $8 + 4 =$ |
| (22) $8 + 3 =$ | (23) $1 + 9 =$ | (24) $1 + 9 =$ |
| (25) $8 + 12 =$ | (26) $11 + 9 =$ | (27) $9 + 1 =$ |
| (28) $11 + 9 =$ | (29) $5 + 8 =$ | (30) $2 + 8 =$ |
| (31) $9 + 4 =$ | (32) $16 + 4 =$ | (33) $8 + 6 =$ |
| (34) $6 + 5 =$ | (35) $7 + 7 =$ | (36) $7 + 7 =$ |
| (37) $17 + 3 =$ | (38) $8 + 9 =$ | (39) $1 + 19 =$ |
| (40) $5 + 9 =$ | (41) $2 + 9 =$ | (42) $16 + 4 =$ |
| (43) $9 + 11 =$ | (44) $3 + 8 =$ | (45) $1 + 19 =$ |
| (46) $9 + 11 =$ | (47) $3 + 8 =$ | (48) $9 + 3 =$ |
| (49) $5 + 15 =$ | (50) $5 + 5 =$ | (51) $17 + 3 =$ |
| (52) $9 + 8 =$ | (53) $12 + 8 =$ | (54) $8 + 6 =$ |
| (55) $5 + 15 =$ | (56) $8 + 8 =$ | (57) $6 + 4 =$ |
| (58) $8 + 8 =$ | (59) $2 + 9 =$ | (60) $7 + 6 =$ |

魔力娃口算题 20以内的进位加法 答案 2019-11-13

第1页

(1) 14	(2) 10	(3) 20	(4) 14	(5) 12	(6) 16
(7) 14	(8) 14	(9) 13	(10) 20	(11) 15	(12) 16
(13) 16	(14) 13	(15) 20	(16) 11	(17) 10	(18) 20
(19) 10	(20) 20	(21) 12	(22) 17	(23) 10	(24) 14
(25) 11	(26) 10	(27) 20	(28) 10	(29) 16	(30) 20
(31) 14	(32) 13	(33) 20	(34) 15	(35) 10	(36) 20
(37) 20	(38) 12	(39) 11	(40) 20	(41) 20	(42) 12
(43) 10	(44) 20	(45) 13	(46) 15	(47) 14	(48) 10
(49) 11	(50) 10	(51) 20	(52) 14	(53) 20	(54) 20
(55) 10	(56) 20	(57) 20	(58) 15	(59) 13	(60) 11

第2页

(1) 17	(2) 14	(3) 20	(4) 11	(5) 13	(6) 10
(7) 10	(8) 10	(9) 16	(10) 11	(11) 12	(12) 17
(13) 20	(14) 10	(15) 12	(16) 20	(17) 10	(18) 20
(19) 10	(20) 20	(21) 20	(22) 12	(23) 10	(24) 20
(25) 14	(26) 11	(27) 17	(28) 20	(29) 20	(30) 11
(31) 13	(32) 20	(33) 12	(34) 10	(35) 13	(36) 10
(37) 20	(38) 14	(39) 14	(40) 16	(41) 20	(42) 14
(43) 11	(44) 12	(45) 20	(46) 14	(47) 13	(48) 20
(49) 10	(50) 14	(51) 14	(52) 13	(53) 15	(54) 10
(55) 15	(56) 10	(57) 20	(58) 10	(59) 14	(60) 10

第3页

(1) 14	(2) 12	(3) 20	(4) 10	(5) 10	(6) 13
(7) 20	(8) 12	(9) 20	(10) 13	(11) 20	(12) 11
(13) 16	(14) 14	(15) 10	(16) 11	(17) 20	(18) 13
(19) 11	(20) 12	(21) 10	(22) 10	(23) 20	(24) 10
(25) 20	(26) 12	(27) 14	(28) 10	(29) 12	(30) 20
(31) 20	(32) 15	(33) 20	(34) 16	(35) 20	(36) 14
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第5页

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第6页

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魔力娃口算题 20以内的进位加法 答案 2019-11-13

(43) 20	(44) 10	(45) 12	(46) 10	(47) 12	(48) 11
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