

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                      |                      |                      |
|----------------------|----------------------|----------------------|
| (1) $9 + 6 + 4 =$    | (2) $5 + 13 + 1 =$   | (3) $18 - 3 - 13 =$  |
| (4) $2 + 11 + 3 =$   | (5) $11 - 2 - 8 =$   | (6) $13 + 2 + 1 =$   |
| (7) $5 + 2 + 12 =$   | (8) $9 - 3 - 3 =$    | (9) $14 - 1 - 5 =$   |
| (10) $11 - 2 - 6 =$  | (11) $7 + 7 + 2 =$   | (12) $14 - 6 - 1 =$  |
| (13) $6 + 6 + 1 =$   | (14) $8 + 10 + 1 =$  | (15) $12 - 3 - 2 =$  |
| (16) $4 + 7 + 4 =$   | (17) $16 - 9 - 1 =$  | (18) $8 + 4 + 3 =$   |
| (19) $4 + 10 + 4 =$  | (20) $15 - 8 - 6 =$  | (21) $1 + 9 + 4 =$   |
| (22) $14 - 8 - 4 =$  | (23) $9 + 6 + 4 =$   | (24) $15 - 7 - 5 =$  |
| (25) $16 + 1 + 1 =$  | (26) $15 - 6 - 2 =$  | (27) $12 - 2 - 7 =$  |
| (28) $7 - 3 - 1 =$   | (29) $1 + 6 + 2 =$   | (30) $17 - 15 - 1 =$ |
| (31) $8 - 2 - 4 =$   | (32) $18 - 14 - 3 =$ | (33) $17 - 2 - 6 =$  |
| (34) $9 - 4 - 2 =$   | (35) $17 - 12 - 1 =$ | (36) $12 - 9 - 2 =$  |
| (37) $17 - 3 - 11 =$ | (38) $10 + 7 + 2 =$  | (39) $2 + 3 + 3 =$   |
| (40) $9 - 5 - 1 =$   | (41) $12 + 6 + 1 =$  | (42) $7 + 3 + 3 =$   |
| (43) $7 + 11 + 1 =$  | (44) $11 + 2 + 4 =$  | (45) $13 - 2 - 8 =$  |
| (46) $12 - 6 - 4 =$  | (47) $4 + 9 + 4 =$   | (48) $15 - 4 - 4 =$  |
| (49) $10 + 3 + 6 =$  | (50) $9 + 5 + 2 =$   | (51) $5 + 11 + 2 =$  |
| (52) $15 + 2 + 1 =$  | (53) $1 + 14 + 4 =$  | (54) $4 + 3 + 10 =$  |
| (55) $11 - 4 - 5 =$  | (56) $11 - 3 - 6 =$  | (57) $13 - 11 - 1 =$ |
| (58) $12 + 2 + 1 =$  | (59) $17 - 4 - 10 =$ | (60) $9 + 9 + 1 =$   |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                     |                      |                      |
|---------------------|----------------------|----------------------|
| (1) $19 - 6 - 12 =$ | (2) $4 + 9 + 1 =$    | (3) $15 - 6 - 7 =$   |
| (4) $7 + 3 + 5 =$   | (5) $4 + 12 + 1 =$   | (6) $14 - 9 - 3 =$   |
| (7) $19 - 4 - 7 =$  | (8) $7 + 8 + 4 =$    | (9) $3 + 6 + 10 =$   |
| (10) $9 + 3 + 1 =$  | (11) $9 - 6 - 1 =$   | (12) $1 + 17 + 1 =$  |
| (13) $10 - 6 - 2 =$ | (14) $15 - 6 - 4 =$  | (15) $9 + 3 + 3 =$   |
| (16) $1 + 4 + 12 =$ | (17) $15 - 6 - 7 =$  | (18) $12 - 7 - 3 =$  |
| (19) $12 - 1 - 1 =$ | (20) $17 - 6 - 9 =$  | (21) $13 - 7 - 2 =$  |
| (22) $1 + 15 + 2 =$ | (23) $8 - 3 - 4 =$   | (24) $9 - 1 - 6 =$   |
| (25) $12 - 1 - 6 =$ | (26) $19 - 7 - 9 =$  | (27) $3 + 8 + 5 =$   |
| (28) $1 + 5 + 11 =$ | (29) $10 - 3 - 2 =$  | (30) $4 + 4 + 3 =$   |
| (31) $7 + 7 + 5 =$  | (32) $11 - 3 - 3 =$  | (33) $15 - 6 - 8 =$  |
| (34) $11 + 7 + 1 =$ | (35) $14 - 2 - 2 =$  | (36) $11 - 2 - 5 =$  |
| (37) $9 + 8 + 1 =$  | (38) $1 + 1 + 16 =$  | (39) $7 + 1 + 7 =$   |
| (40) $15 - 8 - 4 =$ | (41) $1 + 10 + 1 =$  | (42) $3 + 9 + 5 =$   |
| (43) $12 - 7 - 3 =$ | (44) $6 - 2 - 1 =$   | (45) $19 - 13 - 4 =$ |
| (46) $7 + 7 + 1 =$  | (47) $10 - 3 - 1 =$  | (48) $8 - 2 - 2 =$   |
| (49) $10 + 8 + 1 =$ | (50) $17 - 15 - 1 =$ | (51) $2 + 4 + 1 =$   |
| (52) $4 + 9 + 1 =$  | (53) $3 + 9 + 5 =$   | (54) $5 + 3 + 8 =$   |
| (55) $9 + 5 + 4 =$  | (56) $8 + 10 + 1 =$  | (57) $15 + 3 + 1 =$  |
| (58) $17 - 8 - 5 =$ | (59) $17 - 14 - 2 =$ | (60) $12 + 2 + 4 =$  |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                      |                      |                      |
|----------------------|----------------------|----------------------|
| (1) $18 - 3 - 8 =$   | (2) $4 + 5 + 4 =$    | (3) $13 - 1 - 5 =$   |
| (4) $16 - 4 - 6 =$   | (5) $3 + 15 + 1 =$   | (6) $7 + 11 + 1 =$   |
| (7) $12 - 6 - 4 =$   | (8) $17 - 3 - 3 =$   | (9) $4 + 10 + 5 =$   |
| (10) $3 + 6 + 9 =$   | (11) $13 - 1 - 11 =$ | (12) $1 + 16 + 1 =$  |
| (13) $19 - 14 - 2 =$ | (14) $4 + 4 + 9 =$   | (15) $16 - 14 - 1 =$ |
| (16) $11 + 6 + 2 =$  | (17) $15 - 13 - 1 =$ | (18) $3 + 6 + 8 =$   |
| (19) $12 - 9 - 1 =$  | (20) $17 - 12 - 4 =$ | (21) $18 - 10 - 2 =$ |
| (22) $19 - 2 - 8 =$  | (23) $4 + 1 + 9 =$   | (24) $2 + 1 + 4 =$   |
| (25) $18 - 4 - 3 =$  | (26) $2 + 2 + 15 =$  | (27) $16 - 2 - 10 =$ |
| (28) $13 + 2 + 4 =$  | (29) $16 - 1 - 11 =$ | (30) $15 - 10 - 1 =$ |
| (31) $12 + 5 + 2 =$  | (32) $9 + 2 + 4 =$   | (33) $14 - 6 - 4 =$  |
| (34) $16 - 10 - 2 =$ | (35) $11 + 2 + 1 =$  | (36) $10 + 6 + 3 =$  |
| (37) $9 - 2 - 6 =$   | (38) $17 - 6 - 8 =$  | (39) $5 + 5 + 4 =$   |
| (40) $10 + 6 + 3 =$  | (41) $10 + 8 + 1 =$  | (42) $9 - 1 - 5 =$   |
| (43) $15 - 6 - 6 =$  | (44) $9 - 6 - 2 =$   | (45) $13 - 4 - 5 =$  |
| (46) $6 + 6 + 3 =$   | (47) $18 - 3 - 3 =$  | (48) $7 + 5 + 6 =$   |
| (49) $8 + 3 + 3 =$   | (50) $17 - 10 - 4 =$ | (51) $6 + 9 + 1 =$   |
| (52) $1 + 15 + 3 =$  | (53) $3 + 15 + 1 =$  | (54) $16 - 5 - 6 =$  |
| (55) $6 + 12 + 1 =$  | (56) $14 + 2 + 3 =$  | (57) $12 - 1 - 7 =$  |
| (58) $5 + 10 + 4 =$  | (59) $4 + 10 + 3 =$  | (60) $17 - 10 - 2 =$ |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                     |                      |                      |
|---------------------|----------------------|----------------------|
| (1) $17 - 6 - 6 =$  | (2) $5 - 2 - 2 =$    | (3) $15 - 2 - 7 =$   |
| (4) $12 + 3 + 2 =$  | (5) $5 + 11 + 3 =$   | (6) $17 - 6 - 6 =$   |
| (7) $7 + 11 + 1 =$  | (8) $5 + 10 + 1 =$   | (9) $9 - 2 - 5 =$    |
| (10) $6 + 3 + 6 =$  | (11) $8 + 10 + 1 =$  | (12) $15 - 3 - 8 =$  |
| (13) $19 - 4 - 8 =$ | (14) $19 - 7 - 5 =$  | (15) $19 - 17 - 1 =$ |
| (16) $1 + 16 + 1 =$ | (17) $6 + 9 + 4 =$   | (18) $2 + 1 + 3 =$   |
| (19) $9 + 1 + 7 =$  | (20) $1 + 17 + 1 =$  | (21) $15 - 7 - 5 =$  |
| (22) $3 + 11 + 2 =$ | (23) $14 - 3 - 10 =$ | (24) $13 - 9 - 3 =$  |
| (25) $13 - 4 - 1 =$ | (26) $1 + 13 + 3 =$  | (27) $8 - 6 - 1 =$   |
| (28) $13 - 9 - 3 =$ | (29) $13 + 2 + 1 =$  | (30) $18 - 7 - 9 =$  |
| (31) $8 + 5 + 1 =$  | (32) $11 - 5 - 2 =$  | (33) $10 - 7 - 1 =$  |
| (34) $12 - 9 - 2 =$ | (35) $16 - 14 - 1 =$ | (36) $15 - 2 - 10 =$ |
| (37) $1 + 7 + 1 =$  | (38) $1 + 4 + 4 =$   | (39) $7 - 3 - 2 =$   |
| (40) $6 + 1 + 4 =$  | (41) $7 + 6 + 1 =$   | (42) $2 + 11 + 5 =$  |
| (43) $16 - 4 - 5 =$ | (44) $7 - 2 - 4 =$   | (45) $2 + 3 + 5 =$   |
| (46) $3 + 8 + 4 =$  | (47) $3 + 13 + 3 =$  | (48) $18 - 9 - 8 =$  |
| (49) $3 + 11 + 3 =$ | (50) $12 + 1 + 4 =$  | (51) $9 + 9 + 1 =$   |
| (52) $18 - 4 - 1 =$ | (53) $4 + 8 + 3 =$   | (54) $15 - 3 - 7 =$  |
| (55) $16 + 1 + 2 =$ | (56) $15 - 9 - 4 =$  | (57) $3 + 1 + 8 =$   |
| (58) $15 - 9 - 2 =$ | (59) $9 + 5 + 3 =$   | (60) $17 - 3 - 9 =$  |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                  |                  |                  |
|------------------|------------------|------------------|
| (1) $5+13+ 1=$   | (2) $14+ 2+ 3=$  | (3) $5+ 4+ 3=$   |
| (4) $11+ 5+ 3=$  | (5) $19- 6- 8=$  | (6) $16- 2-13=$  |
| (7) $18-11- 6=$  | (8) $9+ 6+ 1=$   | (9) $4- 2- 1=$   |
| (10) $6+12+ 1=$  | (11) $18- 1-10=$ | (12) $10- 2- 2=$ |
| (13) $7+ 6+ 4=$  | (14) $5+12+ 1=$  | (15) $10+ 8+ 1=$ |
| (16) $8- 4- 3=$  | (17) $19-10- 6=$ | (18) $7+ 7+ 4=$  |
| (19) $17+ 1+ 1=$ | (20) $16+ 2+ 1=$ | (21) $14-11- 1=$ |
| (22) $14- 4- 3=$ | (23) $10- 4- 4=$ | (24) $4+ 3+ 6=$  |
| (25) $13- 9- 2=$ | (26) $1+11+ 7=$  | (27) $15- 2- 1=$ |
| (28) $12- 2- 7=$ | (29) $17-14- 1=$ | (30) $1+ 1+ 2=$  |
| (31) $10+ 5+ 2=$ | (32) $3+ 8+ 2=$  | (33) $1+11+ 5=$  |
| (34) $7+ 7+ 4=$  | (35) $16- 8- 1=$ | (36) $9+ 3+ 1=$  |
| (37) $15+ 2+ 2=$ | (38) $15- 3- 3=$ | (39) $1+17+ 1=$  |
| (40) $15- 4- 7=$ | (41) $11- 8- 2=$ | (42) $9+ 1+ 4=$  |
| (43) $8- 1- 1=$  | (44) $5+ 2+11=$  | (45) $12+ 5+ 1=$ |
| (46) $14- 9- 4=$ | (47) $2+ 5+12=$  | (48) $8- 5- 1=$  |
| (49) $10+ 5+ 1=$ | (50) $17-15- 1=$ | (51) $18-15- 1=$ |
| (52) $15-12- 2=$ | (53) $3+ 3+ 1=$  | (54) $15- 1- 2=$ |
| (55) $8+ 5+ 4=$  | (56) $7- 2- 4=$  | (57) $5+ 5+ 3=$  |
| (58) $12-10- 1=$ | (59) $6- 2- 2=$  | (60) $5- 1- 2=$  |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                      |                      |                      |
|----------------------|----------------------|----------------------|
| (1) $16 - 6 - 7 =$   | (2) $13 + 4 + 2 =$   | (3) $10 + 1 + 8 =$   |
| (4) $14 + 1 + 1 =$   | (5) $7 + 2 + 8 =$    | (6) $17 - 5 - 8 =$   |
| (7) $17 - 2 - 5 =$   | (8) $13 - 2 - 7 =$   | (9) $13 - 6 - 5 =$   |
| (10) $3 + 13 + 1 =$  | (11) $13 - 1 - 9 =$  | (12) $5 + 3 + 9 =$   |
| (13) $17 - 12 - 1 =$ | (14) $13 - 4 - 1 =$  | (15) $7 + 1 + 4 =$   |
| (16) $2 + 13 + 3 =$  | (17) $16 + 2 + 1 =$  | (18) $4 + 12 + 3 =$  |
| (19) $17 - 10 - 1 =$ | (20) $19 - 14 - 4 =$ | (21) $10 + 6 + 3 =$  |
| (22) $19 - 17 - 1 =$ | (23) $11 + 1 + 1 =$  | (24) $1 + 15 + 1 =$  |
| (25) $17 - 15 - 1 =$ | (26) $16 - 9 - 4 =$  | (27) $9 - 4 - 3 =$   |
| (28) $13 - 2 - 3 =$  | (29) $9 + 4 + 2 =$   | (30) $19 - 10 - 4 =$ |
| (31) $6 - 3 - 1 =$   | (32) $12 - 7 - 4 =$  | (33) $14 - 5 - 5 =$  |
| (34) $18 - 7 - 8 =$  | (35) $1 + 5 + 13 =$  | (36) $15 + 3 + 1 =$  |
| (37) $12 + 4 + 1 =$  | (38) $3 + 1 + 11 =$  | (39) $12 - 5 - 4 =$  |
| (40) $5 + 3 + 7 =$   | (41) $19 - 1 - 11 =$ | (42) $11 + 3 + 3 =$  |
| (43) $10 + 2 + 2 =$  | (44) $4 + 3 + 12 =$  | (45) $19 - 9 - 1 =$  |
| (46) $1 + 2 + 7 =$   | (47) $14 - 8 - 4 =$  | (48) $12 - 10 - 1 =$ |
| (49) $4 + 1 + 2 =$   | (50) $7 - 1 - 3 =$   | (51) $8 - 5 - 1 =$   |
| (52) $10 + 3 + 3 =$  | (53) $11 - 9 - 1 =$  | (54) $7 + 2 + 7 =$   |
| (55) $16 + 1 + 1 =$  | (56) $19 - 14 - 4 =$ | (57) $17 - 2 - 1 =$  |
| (58) $2 + 15 + 2 =$  | (59) $11 + 2 + 3 =$  | (60) $15 + 1 + 2 =$  |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                 |                 |                 |
|-----------------|-----------------|-----------------|
| (1) $7+4+2=$    | (2) $13+5+1=$   | (3) $12-8-3=$   |
| (4) $8-6-1=$    | (5) $12+6+1=$   | (6) $4+3+4=$    |
| (7) $5+7+6=$    | (8) $14+2+1=$   | (9) $14-6-5=$   |
| (10) $7-4-2=$   | (11) $2+8+8=$   | (12) $3-1-1=$   |
| (13) $18-7-4=$  | (14) $16-5-5=$  | (15) $13+1+4=$  |
| (16) $1+5+1=$   | (17) $3+4+9=$   | (18) $1+15+2=$  |
| (19) $5+1+7=$   | (20) $3-1-1=$   | (21) $1+12+2=$  |
| (22) $18-6-3=$  | (23) $4+1+3=$   | (24) $5+2+7=$   |
| (25) $13-8-4=$  | (26) $9+6+4=$   | (27) $15-7-4=$  |
| (28) $8+5+6=$   | (29) $14-5-3=$  | (30) $2+14+3=$  |
| (31) $16-13-2=$ | (32) $15+1+1=$  | (33) $10-6-3=$  |
| (34) $5+5+8=$   | (35) $3+15+1=$  | (36) $18-10-2=$ |
| (37) $9+2+1=$   | (38) $13-7-4=$  | (39) $18-12-3=$ |
| (40) $11-4-5=$  | (41) $10-4-3=$  | (42) $2+4+8=$   |
| (43) $13-10-2=$ | (44) $8+8+2=$   | (45) $15-9-1=$  |
| (46) $17-2-12=$ | (47) $8-4-3=$   | (48) $14-9-4=$  |
| (49) $17-12-3=$ | (50) $11-7-1=$  | (51) $17-12-2=$ |
| (52) $2+10+5=$  | (53) $19-17-1=$ | (54) $7-4-2=$   |
| (55) $5+2+5=$   | (56) $4+9+6=$   | (57) $14+1+3=$  |
| (58) $7+8+1=$   | (59) $13-5-1=$  | (60) $7+6+4=$   |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                      |                      |                      |
|----------------------|----------------------|----------------------|
| (1) $10 - 7 - 2 =$   | (2) $19 - 11 - 7 =$  | (3) $15 - 7 - 3 =$   |
| (4) $18 - 2 - 3 =$   | (5) $5 + 12 + 2 =$   | (6) $2 + 6 + 11 =$   |
| (7) $18 - 8 - 4 =$   | (8) $18 - 6 - 6 =$   | (9) $19 - 1 - 15 =$  |
| (10) $16 - 4 - 5 =$  | (11) $14 - 9 - 1 =$  | (12) $15 - 8 - 5 =$  |
| (13) $5 + 1 + 6 =$   | (14) $12 + 3 + 3 =$  | (15) $13 + 5 + 1 =$  |
| (16) $4 + 1 + 14 =$  | (17) $6 + 3 + 1 =$   | (18) $13 - 5 - 4 =$  |
| (19) $14 - 2 - 11 =$ | (20) $6 + 3 + 10 =$  | (21) $13 - 11 - 1 =$ |
| (22) $2 + 14 + 2 =$  | (23) $15 + 2 + 1 =$  | (24) $6 - 2 - 2 =$   |
| (25) $6 + 5 + 1 =$   | (26) $8 - 5 - 2 =$   | (27) $17 - 4 - 8 =$  |
| (28) $1 + 17 + 1 =$  | (29) $8 + 5 + 3 =$   | (30) $13 + 5 + 1 =$  |
| (31) $15 - 2 - 7 =$  | (32) $17 - 10 - 1 =$ | (33) $2 + 12 + 3 =$  |
| (34) $10 - 3 - 6 =$  | (35) $17 - 2 - 2 =$  | (36) $13 - 5 - 4 =$  |
| (37) $17 - 11 - 2 =$ | (38) $8 + 4 + 1 =$   | (39) $2 + 9 + 6 =$   |
| (40) $11 + 7 + 1 =$  | (41) $4 + 2 + 7 =$   | (42) $10 + 1 + 6 =$  |
| (43) $8 + 7 + 4 =$   | (44) $10 + 7 + 1 =$  | (45) $14 - 8 - 2 =$  |
| (46) $1 + 14 + 1 =$  | (47) $4 + 3 + 4 =$   | (48) $14 + 1 + 4 =$  |
| (49) $6 + 10 + 3 =$  | (50) $8 + 3 + 4 =$   | (51) $12 + 3 + 1 =$  |
| (52) $18 - 1 - 7 =$  | (53) $9 - 2 - 3 =$   | (54) $11 - 5 - 3 =$  |
| (55) $11 - 6 - 2 =$  | (56) $15 - 11 - 3 =$ | (57) $6 + 5 + 7 =$   |
| (58) $9 - 7 - 1 =$   | (59) $8 - 1 - 1 =$   | (60) $12 + 4 + 1 =$  |



# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                      |                      |                      |
|----------------------|----------------------|----------------------|
| (1) $19 - 8 - 9 =$   | (2) $11 - 3 - 6 =$   | (3) $10 - 4 - 4 =$   |
| (4) $13 - 5 - 6 =$   | (5) $2 + 10 + 4 =$   | (6) $15 - 3 - 8 =$   |
| (7) $19 - 7 - 8 =$   | (8) $9 + 7 + 3 =$    | (9) $6 + 7 + 2 =$    |
| (10) $12 - 10 - 1 =$ | (11) $14 + 1 + 1 =$  | (12) $13 + 3 + 2 =$  |
| (13) $9 - 7 - 1 =$   | (14) $1 + 14 + 1 =$  | (15) $10 - 7 - 2 =$  |
| (16) $12 - 8 - 3 =$  | (17) $2 + 16 + 1 =$  | (18) $14 - 2 - 5 =$  |
| (19) $19 - 12 - 5 =$ | (20) $13 - 8 - 3 =$  | (21) $2 + 14 + 3 =$  |
| (22) $19 - 13 - 3 =$ | (23) $2 + 6 + 8 =$   | (24) $11 + 4 + 3 =$  |
| (25) $10 + 7 + 2 =$  | (26) $12 + 2 + 4 =$  | (27) $8 + 3 + 2 =$   |
| (28) $8 - 2 - 4 =$   | (29) $11 + 2 + 6 =$  | (30) $16 - 11 - 2 =$ |
| (31) $3 + 9 + 5 =$   | (32) $7 - 1 - 4 =$   | (33) $2 + 7 + 8 =$   |
| (34) $18 - 7 - 7 =$  | (35) $16 - 12 - 1 =$ | (36) $17 - 12 - 2 =$ |
| (37) $8 + 5 + 4 =$   | (38) $14 - 10 - 2 =$ | (39) $7 + 2 + 5 =$   |
| (40) $10 + 5 + 1 =$  | (41) $10 + 2 + 2 =$  | (42) $9 + 4 + 2 =$   |
| (43) $15 - 4 - 7 =$  | (44) $2 + 10 + 5 =$  | (45) $16 + 2 + 1 =$  |
| (46) $5 + 9 + 4 =$   | (47) $7 + 1 + 6 =$   | (48) $19 - 4 - 13 =$ |
| (49) $12 + 5 + 1 =$  | (50) $3 + 15 + 1 =$  | (51) $4 + 6 + 4 =$   |
| (52) $11 - 2 - 8 =$  | (53) $15 - 9 - 4 =$  | (54) $17 - 13 - 3 =$ |
| (55) $4 + 9 + 4 =$   | (56) $18 - 3 - 3 =$  | (57) $13 - 8 - 4 =$  |
| (58) $8 - 6 - 1 =$   | (59) $5 + 3 + 2 =$   | (60) $8 - 1 - 6 =$   |

# 魔力娃口算题 20以内的连加连减混合



扫描二维码，看答案

姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 成绩 \_\_\_\_\_ 用时 \_\_\_\_\_

- |                      |                      |                      |
|----------------------|----------------------|----------------------|
| (1) $12 - 9 - 2 =$   | (2) $3 + 15 + 1 =$   | (3) $10 + 5 + 4 =$   |
| (4) $17 - 13 - 2 =$  | (5) $2 + 8 + 2 =$    | (6) $5 + 5 + 2 =$    |
| (7) $19 - 15 - 1 =$  | (8) $16 - 10 - 1 =$  | (9) $9 + 2 + 8 =$    |
| (10) $19 - 16 - 2 =$ | (11) $8 - 5 - 1 =$   | (12) $18 - 15 - 2 =$ |
| (13) $3 + 13 + 1 =$  | (14) $14 - 4 - 4 =$  | (15) $5 + 2 + 2 =$   |
| (16) $6 + 3 + 8 =$   | (17) $12 + 3 + 4 =$  | (18) $1 + 7 + 10 =$  |
| (19) $19 - 13 - 3 =$ | (20) $19 - 10 - 5 =$ | (21) $10 + 2 + 3 =$  |
| (22) $12 + 4 + 2 =$  | (23) $4 + 1 + 9 =$   | (24) $14 + 3 + 2 =$  |
| (25) $19 - 15 - 2 =$ | (26) $5 + 7 + 4 =$   | (27) $16 - 9 - 6 =$  |
| (28) $16 - 7 - 3 =$  | (29) $17 - 13 - 3 =$ | (30) $18 - 10 - 2 =$ |
| (31) $12 + 2 + 5 =$  | (32) $1 + 12 + 5 =$  | (33) $11 - 9 - 1 =$  |
| (34) $10 + 2 + 4 =$  | (35) $10 + 5 + 3 =$  | (36) $17 - 15 - 1 =$ |
| (37) $10 - 2 - 3 =$  | (38) $6 - 3 - 1 =$   | (39) $8 - 2 - 2 =$   |
| (40) $8 - 1 - 5 =$   | (41) $6 + 2 + 6 =$   | (42) $10 + 3 + 6 =$  |
| (43) $12 - 4 - 1 =$  | (44) $3 + 15 + 1 =$  | (45) $4 + 9 + 6 =$   |
| (46) $8 - 1 - 3 =$   | (47) $3 + 4 + 12 =$  | (48) $14 - 7 - 6 =$  |
| (49) $6 - 3 - 1 =$   | (50) $2 + 15 + 1 =$  | (51) $14 - 10 - 2 =$ |
| (52) $10 + 1 + 7 =$  | (53) $12 - 1 - 4 =$  | (54) $17 - 14 - 2 =$ |
| (55) $10 + 2 + 3 =$  | (56) $12 + 2 + 3 =$  | (57) $10 + 6 + 1 =$  |
| (58) $4 + 12 + 1 =$  | (59) $9 - 5 - 2 =$   | (60) $18 - 9 - 3 =$  |

# 魔力娃口算题 20以内的连加连减混合 答案 2019-11-13

第1页

(1) 19	(2) 19	(3) 2	(4) 16	(5) 1	(6) 16
(7) 19	(8) 3	(9) 8	(10) 3	(11) 16	(12) 7
(13) 13	(14) 19	(15) 7	(16) 15	(17) 6	(18) 15
(19) 18	(20) 1	(21) 14	(22) 2	(23) 19	(24) 3
(25) 18	(26) 7	(27) 3	(28) 3	(29) 9	(30) 1
(31) 2	(32) 1	(33) 9	(34) 3	(35) 4	(36) 1
(37) 3	(38) 19	(39) 8	(40) 3	(41) 19	(42) 13
(43) 19	(44) 17	(45) 3	(46) 2	(47) 17	(48) 7
(49) 19	(50) 16	(51) 18	(52) 18	(53) 19	(54) 17
(55) 2	(56) 2	(57) 1	(58) 15	(59) 3	(60) 19

第2页

(1) 1	(2) 14	(3) 2	(4) 15	(5) 17	(6) 2
(7) 8	(8) 19	(9) 19	(10) 13	(11) 2	(12) 19
(13) 2	(14) 5	(15) 15	(16) 17	(17) 2	(18) 2
(19) 10	(20) 2	(21) 4	(22) 18	(23) 1	(24) 2
(25) 5	(26) 3	(27) 16	(28) 17	(29) 5	(30) 11
(31) 19	(32) 5	(33) 1	(34) 19	(35) 10	(36) 4
(37) 18	(38) 18	(39) 15	(40) 3	(41) 12	(42) 17
(43) 2	(44) 3	(45) 2	(46) 15	(47) 6	(48) 4
(49) 19	(50) 1	(51) 7	(52) 14	(53) 17	(54) 16
(55) 18	(56) 19	(57) 19	(58) 4	(59) 1	(60) 18

第3页

(1) 7	(2) 13	(3) 7	(4) 6	(5) 19	(6) 19
(7) 2	(8) 11	(9) 19	(10) 18	(11) 1	(12) 18
(13) 3	(14) 17	(15) 1	(16) 19	(17) 1	(18) 17
(19) 2	(20) 1	(21) 6	(22) 9	(23) 14	(24) 7
(25) 11	(26) 19	(27) 4	(28) 19	(29) 4	(30) 4
(31) 19	(32) 15	(33) 4	(34) 4	(35) 14	(36) 19
(37) 1	(38) 3	(39) 14	(40) 19	(41) 19	(42) 3
(43) 3	(44) 1	(45) 4	(46) 15	(47) 12	(48) 18
(49) 14	(50) 3	(51) 16	(52) 19	(53) 19	(54) 5
(55) 19	(56) 19	(57) 4	(58) 19	(59) 17	(60) 5

第4页

(1) 5	(2) 1	(3) 6	(4) 17	(5) 19	(6) 5
(7) 19	(8) 16	(9) 2	(10) 15	(11) 19	(12) 4
(13) 7	(14) 7	(15) 1	(16) 18	(17) 19	(18) 6
(19) 17	(20) 19	(21) 3	(22) 16	(23) 1	(24) 1
(25) 8	(26) 17	(27) 1	(28) 1	(29) 16	(30) 2
(31) 14	(32) 4	(33) 2	(34) 1	(35) 1	(36) 3
(37) 9	(38) 9	(39) 2	(40) 11	(41) 14	(42) 18
(43) 7	(44) 1	(45) 10	(46) 15	(47) 19	(48) 1
(49) 17	(50) 17	(51) 19	(52) 13	(53) 15	(54) 5
(55) 19	(56) 2	(57) 12	(58) 4	(59) 17	(60) 5

第5页

(1) 19	(2) 19	(3) 12	(4) 19	(5) 5	(6) 1
(7) 1	(8) 16	(9) 1	(10) 19	(11) 7	(12) 6
(13) 17	(14) 18	(15) 19	(16) 1	(17) 3	(18) 18
(19) 19	(20) 19	(21) 2	(22) 7	(23) 2	(24) 13
(25) 2	(26) 19	(27) 12	(28) 3	(29) 2	(30) 4
(31) 17	(32) 13	(33) 17	(34) 18	(35) 7	(36) 13
(37) 19	(38) 9	(39) 19	(40) 4	(41) 1	(42) 14
(43) 6	(44) 18	(45) 18	(46) 1	(47) 19	(48) 2
(49) 16	(50) 1	(51) 2	(52) 1	(53) 7	(54) 12
(55) 17	(56) 1	(57) 13	(58) 1	(59) 2	(60) 2

第6页

(1) 3	(2) 19	(3) 19	(4) 16	(5) 17	(6) 4
(7) 10	(8) 4	(9) 2	(10) 17	(11) 3	(12) 17
(13) 4	(14) 8	(15) 12	(16) 18	(17) 19	(18) 19
(19) 6	(20) 1	(21) 19	(22) 1	(23) 13	(24) 17
(25) 1	(26) 3	(27) 2	(28) 8	(29) 15	(30) 5
(31) 2	(32) 1	(33) 4	(34) 3	(35) 19	(36) 19
(37) 17	(38) 15	(39) 3	(40) 15	(41) 7	(42) 17

# 魔力娃口算题 20以内的连加连减混合 答案 2019-11-13

(43) 14	(44) 19	(45) 9	(46) 10	(47) 2	(48) 1
(49) 7	(50) 3	(51) 2	(52) 16	(53) 1	(54) 16
(55) 18	(56) 1	(57) 14	(58) 19	(59) 16	(60) 18

第7页

(1) 13	(2) 19	(3) 1	(4) 1	(5) 19	(6) 11
(7) 18	(8) 17	(9) 3	(10) 1	(11) 18	(12) 1
(13) 7	(14) 6	(15) 18	(16) 7	(17) 16	(18) 18
(19) 13	(20) 1	(21) 15	(22) 9	(23) 8	(24) 14
(25) 1	(26) 19	(27) 4	(28) 19	(29) 6	(30) 19
(31) 1	(32) 17	(33) 1	(34) 18	(35) 19	(36) 6
(37) 12	(38) 2	(39) 3	(40) 2	(41) 3	(42) 14
(43) 1	(44) 18	(45) 5	(46) 3	(47) 1	(48) 1
(49) 2	(50) 3	(51) 3	(52) 17	(53) 1	(54) 1
(55) 12	(56) 19	(57) 18	(58) 16	(59) 7	(60) 17

第8页

(1) 1	(2) 1	(3) 5	(4) 13	(5) 19	(6) 19
(7) 6	(8) 6	(9) 3	(10) 7	(11) 4	(12) 2
(13) 12	(14) 18	(15) 19	(16) 19	(17) 10	(18) 4
(19) 1	(20) 19	(21) 1	(22) 18	(23) 18	(24) 2
(25) 12	(26) 1	(27) 5	(28) 19	(29) 16	(30) 19
(31) 6	(32) 6	(33) 17	(34) 1	(35) 13	(36) 4
(37) 4	(38) 13	(39) 17	(40) 19	(41) 13	(42) 17
(43) 19	(44) 18	(45) 4	(46) 16	(47) 11	(48) 19
(49) 19	(50) 15	(51) 16	(52) 10	(53) 4	(54) 3
(55) 3	(56) 1	(57) 18	(58) 1	(59) 6	(60) 17

第9页

(1) 2	(2) 2	(3) 2	(4) 2	(5) 16	(6) 4
(7) 4	(8) 19	(9) 15	(10) 1	(11) 16	(12) 18
(13) 1	(14) 16	(15) 1	(16) 1	(17) 19	(18) 7
(19) 2	(20) 2	(21) 19	(22) 3	(23) 16	(24) 18
(25) 19	(26) 18	(27) 13	(28) 2	(29) 19	(30) 3
(31) 17	(32) 2	(33) 17	(34) 4	(35) 3	(36) 3
(37) 17	(38) 2	(39) 14	(40) 16	(41) 14	(42) 15
(43) 4	(44) 17	(45) 19	(46) 18	(47) 14	(48) 2
(49) 18	(50) 19	(51) 14	(52) 1	(53) 2	(54) 1
(55) 17	(56) 12	(57) 1	(58) 1	(59) 10	(60) 1

第10页

(1) 1	(2) 19	(3) 19	(4) 2	(5) 12	(6) 12
(7) 3	(8) 5	(9) 19	(10) 1	(11) 2	(12) 1
(13) 17	(14) 6	(15) 9	(16) 17	(17) 19	(18) 18
(19) 3	(20) 4	(21) 15	(22) 18	(23) 14	(24) 19
(25) 2	(26) 16	(27) 1	(28) 6	(29) 1	(30) 6
(31) 19	(32) 18	(33) 1	(34) 16	(35) 18	(36) 1
(37) 5	(38) 2	(39) 4	(40) 2	(41) 14	(42) 19
(43) 7	(44) 19	(45) 19	(46) 4	(47) 19	(48) 1
(49) 2	(50) 18	(51) 2	(52) 18	(53) 7	(54) 1
(55) 15	(56) 17	(57) 17	(58) 17	(59) 2	(60) 6